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BOWN

HIGH SPEED MOTOR CONTACTLESS AIR BEARING VARIABLE SPEED AND DIRECT DRIVING





TURBOWIN

WITH THE WORLD'S TOP INNOVATORS AND EXPERTS IN TURBOMACHINERY TECHNOLOGY, TURBOWIN GUARANTEES BOTH OUTSTANDING EFFICIENCY AND STRONG CONFIDENCE IN MEETING YOUR AIR SUPPLY REQUIREMENTS.

group of experts, dedicated to developing turbo machinery for more than 20 years, leads and manages Turbowin. The company expands the horizon of next-generation environmental industry with direct-coupled and eco-friendly turbo technology. Our products utilize highly efficient energy saving oil-less Air Foil Bearing technology. Turbowin's diverse product portfolio will provide the best solution for your municipal or industrial air supply needs.

Our turbo machines are a harmonization of extensive R&D experiences and ingenious patented technology. We serve more than 2 billion people in more than 70 countries around the world.



The above illustration shows the primary internal components of Turbowin Core, including the PM Motor, Air Foil Bearing and Impeller.



Domestic Certifications	26
International Certifications	17
Domestic & International Patents	42
Awards	10

AT A GLANCE

DIVERSE Key Application Areas

WATER

Sewage / Wastewater Treatment Plant

Aeration blowers associated with the biological treatment of effluent within municipal sewage treatment plants

Downstream Control

POWER

Bioactive Response System (BARS) is a Fully-automated, highly efficient control system that optimizes the operation of aeration turbo blowers

Circulating Fluidized Bed Combustion

Blowers providing fluidizing air within the loop seal system on a circulating fluidized bed

Flue Gas Desulphurization

Oxidation air blowers associated with the cleaning of flue gases produced within power and heavy industrial plants

PETROCHEMICAL/ REFINING

MINING

Iron Production

Metal Refining

processes

Metal Smelting

ting processes

Fertilizer Production

Blowers / Compressors providing atomizing air for fertilized bed

Sulphur Recovery Units

Blowers/compressors providing reaction air for the catalytic recovery of Sulphur within refineries and gas processing facilities

LOOK AT THESE INCREDIBLE RESULTS:

UNBELIEVABLE

Reduce your energy costs and Save Your Precious \$\$\$

Project	Unit	Roots	Turbo Blower	Efficiency	Energy Savin
Expectation	KW	132	93	39	33.7
Real Value	Α	127	54	73	53.2
Customer		A	JUO		
Location		F	lsinchu Science Park,	Hsinchu City 300	78, Taiwan, R.O.C.
Application		V	Vastewater treatment	t	
Model		1	25 HP 0.6Bar		
Units		1	unit		
Commissionin	g	C	October 14th, 2019		

INDUSTRIAL

Carbon Black

Blast furnace air blowers for reaction (hot blast) and combustion air applications

Aeration, oxidation and combustion air blowers for biological and conversion

Oxidation air blowers for smel

Blowers providing combustion air for the associated furnaces

Effluent Treatment

Aeration blowers associated with the biological treatment of effluent within industrial plants

Fermentation

Air blowers associated with biochemical fermentation within pharmaceutical and yeast production markets

Mechanical Vapor Recompression

Air blowers used to recompress vapor generated during an evaporation process so that it can be used as the heating medium for the same evaporation process



- | Low Vibration Under 1.0 mm/s
- Low Noise Under 80dB ± 3dB
- I Only air filter changes required



AUO, Taiwan, R.O.C.

29.5%

57.5%

OVERWHELMING

Core of Excellence





MOTOR COOLING SYSTEM PATENT # : 10-1580877 / 10-1607492

Turbowin's motor cooling system has a patented two-stage cooling structure that can lower the motor temperature more than 10 degrees compared to other brands. The air cools stator, bearing, winding and rotor. The heated air is exhaused outside of the enclosure.

The above image illustrates cooling path in a single impeller core. The cutaway image below shows the assembled components of a dual impeller core.



HIGH EFFICIENT PERMANENT MAGNET MOTOR

Turbowin PM motor is a high efficient (95%), self-designed and manufactured product, which can perform at ultra-high speed ranging from 20,000 to 150,000 RPM.



AI









AIR FOIL BEARING PATENT # : 10-1632356 / 30-0858674

The frictionless characteristic of our oil-less air foil bearing makes it extremely durable. Our bearing has passed On/Off testing of over 100,000 cycles.



The image on the left shows air foil bearing's physical condition after 100,000 times of on/off tests.

- Air Foil Bearing Impeller
- 4 5 Parameter Sensing System

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GLA 4

HIGH PERFORMANCE IMPELLER

Turbowin's impeller is an in-house designed and manufactured product. It guarantees high-efficiency with same quality all the times. It is made of high strength aluminum alloy (AL7075-T651) that is precisely processed up to 0.001mm thickness. Our impeller with hard anodizing on the surface has an excellent corrosion and chemical resistance, so it has an excellent performance in hostile environments. Turbowin also provide stainless



ON-MACHINE REAL TIME PARAMETER MEASUREMENT PATENT # : C-2016-006451

The control system, which measures pressure, temperature, and flow rate in real time, controls the VFD and BOV quickly and precisely. Our bell-mouth flow meter can measure the flow within $\pm 0.5\%$ tolerance (JIS B 8340).

OUTSTANDING

Simplified Structure

(1)

Water resistant enclosure **PATENT** # : 10-1616274

Patented water resistant enclosure for outdoor applications, a simple overhead canopy and covers on inlet louvers are often all that is required.





The BOV protects the core from surge during operation and in emergency circumstances. Our patented BOV has a unique design that is operated by internally generated differential pressure without supply of external compressed air.



All Turbowin machines are shipped with our patented rotor locking device. This is to minimize any damage during transportation and installation period.

6 VFD Cooling System

Turbowin blowers use UL/CE certified VFD from well known industry suppliers to run the high-speed motor. VFD Cooling Air can be either passed from the electrical compartment into the core compartment (Type A), or it can be ducted to the outside of the enclosure (Type B). The image to the right depicts the Type A cooling system.

Control Panel

User Interface Panel Inverter Cooling Air Filter



Intake air passes through a non-woven free-filter and a pleated main air filter (combined minimum efficiency 85%) to effectively remove potentially harmful contaminants. The filter can be replaced easily even during operation.



Control Panel 4

The Control Panel can utilize either a PLC or MICOM controller, based on the customers preference. For the PLC option, we can offer any of Allen-Bradley, SIEMENS, RS-AUTO or LG. The control panel can be connected remotely to plant SCADA via Ethernet, RS485 or RS422.





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User Interface Panel

All Turbowin control systems use either a 7 or 10 inch touch screen so that users can easily and precisely control operational targeting values and control parameters . Four operation switches (RUN, LOAD, STOP, EMERGENCY) allow proper operation during normal and emergency conditions.







Rotor Locking Device



TROUBLE-FREE & SAFE

No Matter How Complex

RELIABLE

USA

MEXICO

More than 2 Billion People in 70 Countries benefit from our machine

NETHERLANDS

SLOVENIA





- EXTREMELY LOW VIBRATION (BELOW 1.0 MM/S)
- LOW NOISE (UNDER 80DB +/- 3DB)
- 100% OIL-FREE (ECO-FRIENDLY) $\mathbf{\nabla}$
- PLC CONTROL AND SCADA INTERFACE (INTEGRATED CONTROL FOR REMOTE MONITORING AND OPERATION)
- $\mathbf{\nabla}$ HIGH SPEED VFD (VARIABLE SPEED DRIVER) CONTROL
- EASY OPERATION AND MAINTENANCE





CRIPTION		DESCRIPTION	
STOMER	U.S.A.	CUSTOMER	JAPAN (C
LICATION	WASTE WATER TREATMENT	APPLICATION	WASTE V
DEL	WL100-10	MODEL	WL75-08
TS	2EA	UNITS	2EA





AKA) ATER TREATMENT



DESCRIPTION

CUSTOMER	RUSS
APPLICATION	WAST
MODEL	WL300
UNITS	1EA

ATER TREATMEN

WL SERIES

Single Impeller Series

WL10 WL20 WL30

WIDE

Product Range





WL125



WL300

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High Efficiency Turbo Machinary

HIGH SPEED MOTOR CONTACTLESS AIR BEARING VARIABLE SPEED AND DIRECT DRIVING







Front Featured Model

WL30-08

Flow	5~160 m ³ /min	WL single impeller series are small, e
Pressure	0.4~1.2 bar	in water and wastewater treatment pl
Noise	80dB ± 3dB	numerous other industrial application
RPM	24,000 ~ 55,000	air volume, low pressure requirement

SPECIFICAT	ION	WL10	WL20	WL30	WL40	WL50	WL75	WL100	WL125	WL150	WL200	WL250
	DISCHARG	θE				Single	Impeller Ty	pe				
	PRESSURE (n	nmAq)		Con	dition : 1 atn	n, 20°C, 65%	& RH, Tolera	nce of air flo	w rate ±5%			
	4,000			28	37	47	70	100	115	130		
	6,000	7	14	20	25	34	51	69	82	105	140	160
AIR FLOW RATE	8,000	5	11	17	22	28	42	55	70	84	109	135
(m3/min)	10,000	-	-	14	18	21	34	45	55	65	87	104
	12,000	-	-	-	-	18	28	38	47	57	75	93
SHAFT POWER (hp)	10	20	30	40	50	75	100	125	150	200	250
	4,000			150A	150A	200A	250A	300A	300A	300A	-	
	6,000	80A	100A	125A	150A	150A	200A	200A	200A	300A	300A	300 <i>A</i>
EXHAUST PIPE	8,000	80A	100A	125A	150A	150A	200A	200A	200A	250A	300A	300 <i>A</i>
(mm)	10,000	-	-	100A	125A	150A	150A	200A	200A	250A	250A	300 <i>A</i>
	12,000	-	-	-	-	125A	150A	150A	200A	200A	250A	250 <i>A</i>
	W	650	650	650	700	700	850	850	850	900	900	900
DIMENSION	L	1100	1100	1100	1,300	1,300	1,500	1,500	1,500	1,800	1,800	1,800
(mm)	Н	1000	1000	1000	1,100	1,100	1,400	1,400	1,400	1,650	1,650	1,650
WEIGHT (kg)		300	320	350	450	450	550	600	650	800	850	900
BLOW OFF V/M		40	50	50	65	65	125	125	125	125	125	125
FUSE, BREAKER	(Amphere)	30	50	60	80	100	150	200	250	300	350	400

WIDTH

HIGH EFFICIENCY TURBOMACHINE



efficient and durable turbo blowers. These blowers can be used for air supply plants, dry powder transfer in chemical or cement plants, air knife and ons. These single impeller machines are the best solution for low to medium nts.

OGY

CORE TECHNO

WH SERIES

MultiStage Impeller Series



WH300-40

Featured Model

Flow	12~1270 m3/min	The WH Series is Turbowin's premiu
Pressure	1.5~8 bar	Technology. Turbowin has broaden i
Noise	80dB ± 3dB	from 1.5 to 8 bar typically reserved t
RPM	24,000 ~ 55,000	aeration in wastewater treatment pla
System	100% Oil-less system	petrochemical, glass manufacturing
Life Cycle	Semi-Permanent	industrial medium-to-high pressure
		which requires low carbon footprint.

SPECIFICATION			WH50	WH75	WH100	WH150	WH200	WH300	WH400
	PRE	DISCHARG	E mAq)	Conditio	on : 1 atm, 20°C, 6	5% RH, Tolerance	of air flow rate ±5°	%	
AIR FLOW RATE	AIR COOLING	1.5	16	24	30	48	65	96	127
(m3/min)		2.0	10	18	25	37	50	75	100
	WATER COOLING	4.0	-	-	18	-	36	55	72
		8.0	-	-	12	-	24	36	48
SHAFT POWER(h	ıp)		50	75	100	150	200	300	400
		1.5	100	125	150	150	200	250	250
EXHAUST PIPE		2.0	100	100	125	150	150	200	250
(mm)		4.0	-	-	100	-	150	200	200
		8.0	-	-	100	-	125	150	150
DIMENSION		W	750	850	850	1050	1050	1500	1500
		L	1700	1850	1800	2100	2100	2500	2500
(1111)		Н	1250	1450	1450	1700	1700	2000	2000
WEIGHT(kg)			600	750	800	1100	1300	1800	2500
SOL V/V			65	65	40	125	50	65	80
FUSE, BREAKER	(Amphere)		100	150	200	300	350	500	630

WL SERIES

Twin Impeller, Twin core Series



Featured Model

WL300-08

Flow	114~540 m³/min
Pressure	0.4~1.2 bar
Noise	80dB ± 3dB
RPM	24,000 ~ 40,000

Turbowin's WL Twin Impeller / Single Core and Twin Impeller / Twin Core machines can be utilized for all of the same applications as the single impeller machines, but are suited to the larger volume, medium to high air flow ranges. The Twin Core machines are also well suited to applications where a wider turn-down range is desired with turn-downs of up to 4:1 compared to the standard 2:1 turndown of single core machines.

SPECIFICATIO	N	WL200	WL300	WL400	WL500	WL600	WL700	WL800	WL1000
	DISCHARGE PRESSURE (mm	DISCHARGE ESSURE (mmAq)		WL500: Twin Im Idition : 1 atm, 20					
	4.000	200	266	-	-	-	-		
	6,000	-	210	272	320	420	420	475	640
AIR FLOW RATE	8,000	-	164	216	270	320	320	370	540
(m3/min)	10,000	-	133	172	208	260	260	300	416
	12,000	-	113	145	185	228	228	255	370
SHAFT POWER (hp)		200	300	400	500	600	600	700	1000
	4.000	400A	500A	-	-	-	-	-	-
	6,000	-	400A	400A	500A	500A	500A	600A	600A
EXHAUST PIPE	8.000	-	400A	400A	400A	500A	500A	500A	600A
(mm)	10,000	-	300A	400A	400A	400A	400A	400A	600A
	12,000	-	250A	300A	400A	400A	400A	400A	500A
DIMENSION	W	1200	1200	1600	1600	1900	1900	1900	3500
DIMENSION	L	2200	2200	3000	3000	3500	3500	3500	3500
(mm)	Н	2000	2000	2000	2000	2100	2100	2100	2100
WEIGHT (kg)		1300	1500	1700	2000	3000	3000	3200	3500
BLOW OFF V/M		175	175	175	175*2	175*2	175*2	175*2	175*2
FUSE, BREAKER (Ar	nphere)	400	500	630	800	500*2	500*2	630*2	800*2

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HIGH EFFICIENCY TURBOMACHINE

nium next-generation multi-stage turbo compressor with Air foil Bearing n its line-up range up to 8 bar which makes it capable of building pressure d for industrial compressors. WH Series applications include deep tank plants, production process air in chemical, textile, food & beverage, ng plants, air knife applications in semiconductor manufacturing and other e applications. This product is the best solution for energy saving application

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